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APPLICATION NO.	F	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.		
09/692,239		10/20/2000	Norman A. Shoenfeld	522.008PA	6796		
25891	7590	02/26/2004		EXAM	EXAMINER		
		OLLDREM, JR.	REKSTAD, ERICK J				
	•	OE BUILDING GA STREET		ART UNIT	PAPER NUMBER		
SYRACUSE				2613	2613		
		,		DATE MAILED: 02/26/2004	4		

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application	No.	Applicant(s)						
	09/692,239	NORMAN A. SHOENFELD		ENFELD					
Office Action Summary	Examiner		Art Unit						
	Erick Reksta		2613						
The MAILING DATE of this communication app Period for Reply	pears on the co	over sheet with the c	orrespondence ad	dress					
A SHORTENED STATUTORY PERIOD FOR REPL THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a repl - If NO period for reply is specified above, the maximum statutory period - Failure to reply within the set or extended period for reply will, by statute - Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).  Status	136(a). In no event, ly within the statutory will apply and will ex e, cause the applicat	however, may a reply be tim y minimum of thirty (30) day wire SIX (6) MONTHS from ion to become ABANDONEI	nely filed s will be considered timel the mailing date of this co D (35 U.S.C. § 133).						
1) Responsive to communication(s) filed on 20 C	<u>)ctober 2000</u> .								
2a) This action is <b>FINAL</b> . 2b) ⊠ This	action is non-	final.							
	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.								
Disposition of Claims			•						
4) Claim(s) 1-11 is/are pending in the application	1.								
4a) Of the above claim(s) is/are withdra	wn from consi	deration.							
5) Claim(s) is/are allowed.	☐ Claim(s) is/are allowed.								
6)⊠ Claim(s) <u>1-11</u> is/are rejected.									
7) Claim(s) is/are objected to.									
8) Claim(s) are subject to restriction and/o	or election requ	uirement.							
Application Papers									
9)☐ The specification is objected to by the Examine	er.								
10)☐ The drawing(s) filed on is/are: a)☐ acc	epted or b)	objected to by the f	Examiner.						
Applicant may not request that any objection to the									
Replacement drawing sheet(s) including the correc									
11)☐ The oath or declaration is objected to by the E	xaminer. Note	the attached Office	Action or form P1	O-152.					
Priority under 35 U.S.C. §§ 119 and 120									
12) Acknowledgment is made of a claim for foreig a) All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority document application from the International Burea * See the attached detailed Office action for a list 13) Acknowledgment is made of a claim for domest since a specific reference was included in the fir 37 CFR 1.78. a) The translation of the foreign language pro 14) Acknowledgment is made of a claim for domest reference was included in the first sentence of the	ts have been rests have been reported occuments of the certified of the certified strength of the certified occursional application of the priority under the certified occursional application of the certified occursional application occurs occursional application occursional application occursional application occursional application occursional application occurs occursional application occursional application occursional application occursional application occursional application occurs occursional application occursional application occurs occursional application occurs occurs occurs occurs occurs occursional application occurs occ	received. received in Applications have been received in Application in Applicati	on No ed in this National ed. e) (to a provisional in an Application eived. and/or 121 since	l application) Data Sheet. a specific					
Attachment(s)									
Attachment(s)  1) \( \sum \) Notice of References Cited (PTO-892)  2) \( \sum \) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) \( \sum \) Information Disclosure Statement(s) (PTO-1449) Paper No(s) _	5)	Interview Summary Notice of Informal P Other:	(PTO-413) Paper No( atent Application (PTC						

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## **DETAILED ACTION**

## Claim Rejections - 35 USC § 103

Claims 1, 2, 3, 6, 7 and 8 are rejected under 35 U.S.C. 103(a) as being unpatentable over US Patent 5,184,217 to Doering in view of US Patent 5,132,791 to Wertz et al.

[claim 1]

In Figure 1, Doering teaches a sheet metal scanner using machine vision for checking the accuracy of openings drilled or punched into a mechanical part (Col 2 Lines 12-20, Fig. 1). The scanner contains a lower assembly, which includes a housing (12). Doering teaches the use of a carriage assembly (22) and can perform movement in two orthogonal directions in a horizontal plane (Col 4 Lines 24-45, Fig. 1). The scanner further includes a flat transparent support plate (Col 3 Lines 57-65, Fig. 1). A camera assembly (30) is mounted on said carriage (22). A planar illuminator mounted above said lower assembly and providing a substantially uniform light over an area coextensive with said support plate (26) (Col 4 Lines 1-3, Fig. 1). The scanner also includes a control means coupled with said carriage assembly and with said camera assembly for guiding said camera assembly in a controlled scanning pattern within said lower assembly housing and processing image data of said part based on lines of pixels produced by said camera assembly imager (150) (Col 6 Lines 54-67, Fig. 1). Doering does not teach enclosing the housing to prevent dust and other contaminates. Wertz teaches the use of enclosing the housing in order to prevent dust from the rather dirty environment of a production line from interfering with the sensitive camera optics (Col 9

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Lines 1-7). It would have been obvious to one skilled in the art at the time of the invention to combine the housing of Doering with the enclosing method of Wertz in order to protect the sensitive camera optics.

[claim 2]

[claim 3]

Doering does not teach the use of a polarizing filter. Wertz teaches the use of an Infrared filter between the light and the camera in order to selectively enhance defects (Col 8 Lines 67-68 and Col 9 Line 1, Fig. 3). It would have been obvious to one skilled in the art at the time of the invention to combine the housing of Doering with the filter of Wertz in order to filter the light going to the camera.

Doering teaches the use of a tube fluorescent lamp (54) in a system for detecting holes in sheet metal (Col 4 Lines 46-48, Fig. 2). Doering does not teach the use of multiple fluorescent tube lamps in parallel. Fluorescent tube lamps and the method of combining multiple tube lamps are well known in the art (Official Notice). It would have been obvious to one skilled in the art at the time of the invention to combine the system of Doering with multiple fluorescent tube lamps in order to provide more light to the system.

[claim 6]

Doering teaches the use of a linear imager producing one line of pixels at a time (Col 5 Lines 16-55). As cited, Doering uses a CCD image sensor to transfer a row of 2048 elements in parallel to a video sensor board.

[claim 7]

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Doering does not teach a method of adjusting the height of the support plate.

Wertz teaches the use of adjustable feet to provide for height adjustment in the production line (Col 6 Lines 38-42). It would have been obvious to one skilled in the art at the time of the invention to combine the system of Doering with the adjustable feet of Wertz in order to adjust the height of the system to work in a production line.

[claim 8]

Doering teaches the scanning of only the workpiece in order to reduce scanning time (Col 4 Lines 20-23). It would have been obvious to one skilled in the art at the time to use the method of Doering to reduce the scanning time.

Claims 4,5 and 9 are rejected under 35 U.S.C. 103(a) as being unpatentable over US Patent 5,184,217 to Doering in view of US Patent 5,132,791 to Wertz et al as applied to claim 1 above, and further in view of US Patent 4,711,579 to Wilkinson. [claim 4]

Doering teaches the use of a carriage assembly containing a screw type method of moving the camera left to right (Col 4 Lines 5-8, Fig. 1). Doering teaches the use of a rack and pinion gear interface to move the camera back and forward (Col 3 Lines 66-68, Fig. 1). Doering does not teach using a screw type method to move the camera back and forward. Wilkinson teaches the method of using a screw type method to move the camera back and forward in a continuous linear movement(Col 3 Lines 32-42, Fig. 1). It would have been obvious to one skilled in the art at the time of the invention to replace the rack and pinion gear interface of Doering with the screw type method of Wilkinson in order to provide a continuous linear movement.

[claim 5]

Doering teaches the use of an optical sensor to control the position of the carriage but does not explain how the sensor determines location (Col 4 Lines 24-45). Doering does not teach the use of tape encoders for determining X and Y location of the carriage. Wilkinson teach the use of a calibration strip (tape) to provide position information to which the optical sensor assemblies are responsive (Col 3 Lines 22-25). It would have been obvious to one skilled in the art at the time of the invention to combine the optical sensor of Doering with the calibration strip of Wilkinson in order to provide position information to which the optical sensor assemblies are responsive. [claim 9]

Doering teaches the use of screw type movement. Doering does not teach the use of dampers. Wilkinson teaches the use of twin ball bushing pillow blocks (dampers) as part of the construction of the carriage for use with screw type movement (Col 3 Lines 26-42, Fig. 1). It would have been obvious to one skilled in the art at the time of the invention to combine the carriage of Doering with the pillow blocks of Wilkinson in order to construct a carriage for use with screw type movement.

Claim 10 is rejected under 35 U.S.C. 103(a) as being unpatentable over US

Patent 5,184,217 to Doering in view of US Patent 5,132,791 to Wertz et al and US

Patent 4,711,579 to Wilkinson as applied to claim 9 above, and further in view of US

Patent 4,417,260 to Kawai et al.

[claim 10]

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Doering, Wertz, and Wilkinson do not teach the motion damping means including means for tuning to damp out specific frequencies. Kawai teaches the use of insulating the vibration of a feeding/discharging mechanism from the recoding process in order to prevent distortion, cyclic unevenness of the density, and displacement of a recorded image (Col 2 Lines 5-12). Kawai further teaches that springs are a used as a vibration insulator (Col 1 Lines 55-68, Fig. 1). Kawai teaches that when a spring is used as a vibration insulator, the spring constant is selected with respect to the mass of said frame structure so that the frequency of the vibration of the frame is sufficiently lower than the natural frequency of the frame structure itself (Col 1 Lines 67-68 and Col 2 Lines 1-4). It would have been obvious to one skilled in the art at the time of the invention to combine the system of Doering, Wertz and Wilkinson with the vibration insulator of Kawai in order to adjust the vibration insulator (spring) so the frequency of the vibration of the frame is sufficiently lower than the natural frequency of the frame structure.

Claim 11 is rejected under 35 U.S.C. 103(a) as being unpatentable over US

Patent 5,184,217 to Doering in view of US Patent 5,132,791 to Wertz et al as applied to

claim 1 above, and further in view of US Patent 6,359,686 to Ariglio et al.

[claim 11]

Doering and Wertz teach the use of a screw type method of moving. Doering and Wertz do not teach the method of using pulleys and belts for moving. Ariglio teaches the moving a scanning mechanism using a driven motors, such as a belt and pulley method (Col 3 Lines 10-18, Fig. 4). It would have been obvious to one skilled in the art at the time of the invention that screw type and belt/pulley type methods are both

type methods are equivalent.

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driven motors and are equivalent (Official Notice). It would have been obvious to one skilled in the art at the time of the invention to use the belt/pulley type method of Ariglio with the inspection system of Doering and Wertz because screw type and belt/pulley

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Erick Rekstad whose telephone number is 703-305-5543. The examiner can normally be reached on 8-5.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Chris Kelley can be reached on 703-305-4856. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9314.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-305-3900.

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CHRIS KELLEY SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 2600 Page 7